

Work Order ID 123223

July-31-14 3:27:05 PM

Page 1

Stop ~~Setup~~  
Aug. 14 \*123223\*

Item ID: D139-799-013

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14 Start Qty: 8.00 \*8\*

Cust Item ID:

Required Date: 8/07/14 Req'd Qty: 8.00 \*8\*

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	I								
100	Document Control	0.00							WM 14-08-06
*100*									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile &type labels per PPP D139-799-013 CHG006								
110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

DAS  
06  
9-89

AUG 13 2014

8x

8

DAS  
26  
9-89

DAS  
31  
9-89

14-8-5

DAS  
06  
9-89

AUG 13 2014

8x

# Picklist Print

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Work Order ID: 123223

\*123223\*

Parent Item: D139-799-013

\*D139-799-013\*

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM  
 AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD  
 IPP REV:C AS PER DSI9567 revA 11.10.17 DD VERF:EC IPP  
 REV:D 12.01.19 per iin rev.f ecn 12-507 DD verf:EC IPP REV:E  
 12.06.14 per ecn 12-606 DD verf:EC IPP REV:F 13.02.19  
 PER ECN13-507 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4632-1 Striker Plate		Manufactured	No			110	Each	17.0000	1	8			
--------------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

DAS  
06  
9-89

Location	Loc Qty	Loc Code
FG	2	
97450	2	
ST112	15	
115099	10	
117095	5	

DAS  
31  
9-89

D4632-2 Striker Plate		Manufactured	No			110	Each	17.0000	1	8			
--------------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

DAS  
06  
9-89

Location	Loc Qty	Loc Code
FG	2	
97451	2	
ST112	15	
112700	5	
116711	10	

DAS  
31  
9-89

DAS  
26  
9-89

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Work Order ID: 123223

\*123223\*

Parent Item: D139-799-013

\*D139-799-013\*

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

MS21042L08

Purchased

No

110

Each

3,745.000

8

64

DAS  
26  
9-89

\*MS21042L08\*

Nut

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST306

3745

123900

1

125445

268

m127304

99

m127410

1398

m128401

1500

m128429

279

m129541

200

DAS  
31  
9-89

MS24694-S47

Purchased

No

110

Each

304.0000

8

64

DAS  
26  
9-89

\*MS24694-S47\*

SCREW

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST293

304

m128401

104

m128510

200

DAS  
31  
9-89

MS27039-08-07

Purchased

No

110

Each

26.0000

8

64

DAS  
26  
9-89

\*MS27039-08-07\*

SCREW

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST287

26

122563

12

m128300

9

m128402

5

DAS  
31  
9-89

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Work Order ID: 123223

**\*123223\***

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**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

DAS  
28  
9-89

NAS1149D0332J

Purchased

No

110

Each

2,605.000

12

96

**\*NAS1149D0332.J\***

Washer

\*\*

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

CA

41

m129682

41

ST276

2564

m125807

4

m128606

161

m128612

2199

m129624

200

96x

NAS1149DN832J

Purchased

No

110

Each

2,793.000

8

64

**\*NAS1149DN832.J\***

Washer

\*\*

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

ST277

2793

M128948

149

124555

145

M126319

11

M127255

356

M128429

883

M129499

949

M129541

300

64x

DAS  
31  
9-89

D2585

Manufactured

No

110

Each

72.0000

1

8

**\*D2585\***

Latch Clamp

\*\*

14-8-5

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

ST008

72

108520

1

112571

1

114114

1

114400

69

8x

DAS  
31  
9-89

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Work Order ID: 123223

**\*123223\***

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**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

D2586

Manufactured No

110

Each

77.0000

1 8

\*\*

DAS

31

9-89

DAS

26

9-89

**\*D2586\***

Door Latch

DAS

06

9-89

## Location

## Loc Qty

## Loc Code

FG

13

100607

2

114985

1

119746

4

83893

5

95760

1

ST483

64

108573

24

113641

5

114985

4

119746

31

8X

D2621

Manufactured No

110

Each

50.0000

1 8

\*\*

14-8-5

**\*D2621\***

Latch Plate

DAS

06

9-89

## Location

## Loc Qty

## Loc Code

FG

2

88616

2

ST008A

48

108138

3

115195

5

119046

40

4X  
4X

DAS

31

9-89

DAS

26

9-89

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Work Order ID: 123223

**\*123223\***

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**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

D3552-23

Manufactured No

110

Each

25.0000

1

8

DAS

**\*D3552-23\***

Door Prop

**\*\***

26

9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

FG

6

101060

3

107728

2

83586

1

ST261

19

112982

4

113462

1

115158

6

119016

8

DAS  
31  
9-89

D3622-1

Manufactured No

110

Each

44.0000

1

8

DAS

**\*D3622-1\***

Ball Stud

**\*\***

26

9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST052

44

114881

29

119636

15

DAS  
31  
9-89

D3622-3

Manufactured No

110

Each

54.0000

1

8

**\*D3622-3\***

Ball Stud

**\*\***

148-5

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST052

54

108646

12

114882

40

88383

2

DAS  
31  
9-89

DAS

26

9-89

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Work Order ID: 123223

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**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

D4072-1 Manufactured No

110 Each

29.0000

2 16

\*\*

DAS  
31  
9-89

DAS  
28  
9-89

8 **\*D4072-1\***  
Airframe Hinge  
DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST089

29

114115

9

117231

20

110 Each

8.0000

2 16

\*\*

DAS  
28  
9-89

D4072-3 Manufactured No

8 **\*D4072-3\***  
Airframe Hinge Backing Plate  
DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST089

8

114116

8

110 Each

33.0000

4 32

\*\*

DAS  
31  
9-89

D4072-5 Manufactured No

8 **\*D4072-5\***  
Bushings

## Location

## Loc Qty

## Loc Code

FG

5

105338

1

98569

4

ST085

21

116951

21

ST089

7

114117

7

110 Each

20.0000

2 16

\*\*

DAS  
31  
9-89

D4073-1 Manufactured No

8 **\*D4073-1\***  
Door Hinge

## Location

## Loc Qty

## Loc Code

ST090

20

115119

20

DAS  
31  
9-89

DAS  
28  
9-89

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Work Order ID: 123223

\*123223\*

Parent Item: D139-799-013

\*D139-799-013\*

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

D4073-3

Manufactured No

110 Each

8.0000

2 16

\*D4073-3\*

Door Hinge Backing Plate

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST089

8

114119

8

\*\*

DAS  
26  
9-89

6x B.116896

D4074-1

Manufactured No

110 Each

10.0000

1 8

\*D4074-1\*

Bracket

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST090

10

114120

10

\*\*

DAS  
26  
9-89

10x

DAS  
31  
9-89

D4074-3

Manufactured No

110 Each

7.0000

1 8

\*D4074-3\*

Channel

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST090

7

108283

1

115084

6

\*\*

DAS  
26  
9-89

2x B.117047

DAS  
31  
9-89

D4074-5

Manufactured No

110 Each

9.0000

1 8

\*D4074-5\*

Backing Plate

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST090

9

74495

9

\*\*

DAS  
26  
9-89

8x

14-8-5

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Work Order ID: 123223

\*123223\*

Parent Item: D139-799-013

\*D139-799-013\*

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

D4074-7 Manufactured No 110 Each 11.0000 1 8 **DAS 28 9-89**

**\*D4074-7\***  
Striker Plate

Location	Loc Qty	Loc Code
FG	2	
89406	2	
ST090	9	
115191	9	

**DAS 06 9-89**

D4519-1 Manufactured No 110 Each 33.0000 1 8 **DAS 28 9-89**

**\*D4519-1\***  
Relay Bracket

Location	Loc Qty	Loc Code
FG	16	
102694	5	
89041	3	
99522	8	
ST107	17	
120035	17	

**DAS 06 9-89**

MS21042L3

Purchased No 110 Each 4,466.000 32 256 **DAS 28 9-89**

**\*MS21042L3\***  
Nut

Location	Loc Qty	Loc Code
ST307	4466	
123900	955	
M126333	2	
M127410	11	
M127831	41	
M128401	42	
M128754	3415	

**DAS 06 9-89**

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Work Order ID: 123223

**\*123223\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

MS21042L5

Purchased

No

110

Each

938.0000

1

8

**\*MS21042L5\***

Nut

\*\*

DAS  
31  
9-89

DAS  
26  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST307

938

117611

1

125684

8

m127304

1

m127813

500

m128810

7

m129472

421

MS27039-1-10

Purchased

No

110

Each

866.0000

8

64

**\*MS27039-1-10\***

SCREW

\*\*

DAS  
31  
9-89

DAS  
26  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST290

866

m126474

1

m128401

39

m128635

576

m129541

250

MS27039-1-14

Purchased

No

110

Each

929.0000

2

16

**\*MS27039-1-14\***

Screw

\*\*

DAS  
31  
9-89

DAS  
26  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

GA

98

120449

98

ST506

240

124326

240

st507

591

124326

591

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Work Order ID: 123223

Parent Item: D139-799-013

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

**\*123223\***

**\*D139-799-013\***

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

MS27039-1-16

Purchased

No

110

Each

147.0000

8

64

**\*MS27039-1-16\***

Screw

DAS  
06  
9-89

\*\*

DAS  
31  
9-89

DAS  
26  
9-89

## Location

## Loc Qty

## Loc Code

ST289

147

125654

1

m128429

146

MS27039-1-17

Purchased

No

110

Each

388.0000

1

8

**\*MS27039-1-17\***

Screw (601.1954)

DAS  
06  
9-89

\*\*

DAS  
31  
9-89

DAS  
26  
9-89

## Location

## Loc Qty

## Loc Code

GA

46

120142

46

ST289

342

124326

42

m127305

150

m127831

150

NAS1149D0363J

Purchased

No

110

Each

2,574.000

18

144

**\*NAS1149D0363.J\***

Washer

DAS  
06  
9-89

\*\*

DAS  
31  
9-89

DAS  
26  
9-89

## Location

## Loc Qty

## Loc Code

GA

23

124392

23

ST276

8

m123441

8

ST510a

2543

m126319

2

m128429

2541

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Work Order ID: 123223

**\*123223\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

NAS1149D0663J

Purchased

No

110

Each

1,742.000

1 8

DAS  
26  
9-89

**\*NAS1149D0663.J\***

Washer

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST276

1742

123265

4

M126284

3

M126334

699

M127813

35

M127916

12

M128818

389

M129913

600

\*\*

DAS  
31  
9-89

NAS1515H5L

Purchased

No

110

Each

62.0000

4 32

DAS  
26  
9-89

**\*NAS1515H5L \***

Washer

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

FG

40

103691

40

ST273

22

125621

22

\*\*

DAS  
31  
9-89

IN4007

Purchased

No

110

Each

107.0000

1 8

\*\*

14-8-5

**\*IN4007\***

DIODE

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

FG

10

120363

5

m126849

5

ST285

97

m126551

1

m128443

96

DAS  
31  
9-89

DAS  
26  
9-89

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Work Order ID: 123223

**\*123223\***

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**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

M12883/41-19

Purchased

No

110

Each

29.0000

1 8

**\*M12883/41-19\***

RELAY BASE

\*\*

DAS  
26  
9-89

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

FG

16

122097

1

125289

15

ST260

13

m128122

1

m128545

12

110

Each

89.0000

4 32

M39029/92-534

Purchased

No

**\*M39029/92-534\***

SOCKET CONTACT

\*\*

DAS  
26  
9-89

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

FG

70

120363

20

125289

50

ST287

19

m128276

19

110

Each

32.0000

1 8

M83536/9-024M

Purchased

No

**\*M83536/9-024M\***

RELAY

\*\*

DAS  
26  
9-89

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

FG

20

124916

20

ST287

4

m128121

4

ST390

8

m128548

8

DAS  
06  
9-89

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Work Order ID: 123223

**\*123223\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 7/31/14

Required Date: 8/07/14

Start Qty: 8.00

Required Qty: 8.00

D4761-1 Manufactured No

110 Each

24.0000

1 8

DAS  
26  
9-8

**\*D4761-1\***

Shim Block

\*\*

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

ST120

24

114125

4

119622

20

4x  
4x

AN507-1032R12 MS24693-S274 Purchased

No

110 Each

44.0000

4 32

DAS  
26  
9-89

**\*AN507-1032R12\***

Screw

\*\*

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

ST351

44

M128429

44

32

AN507-1032R15 Purchased

No

110 Each

25.0000

4 32

\*\*

14-8-5

**\*AN507-1032R15\***

Screw

7x m130018  
25x

DAS  
26  
9-89

## Location

## Loc Qty

## Loc Code

ST329

25

m128429

25

DAS  
06  
9-89

DAS  
31  
9-89

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Qty -033	Qty -013	Part Number	Description
	X	D139-799-013	CARGO DOOR HINGE KIT
X		D139-799-033	OEM MAINTENANCE-STEP CABLE REPLACEMENT KIT
	1	D2585	MOUNTING CHANNEL
	1	D2586	DOOR LATCH
	1	D2621	LATCH PLATE
	1	D3552-23	DOOR PROP
	1	D3622-1	BALL STUD
	1	D3622-3	BALL STUD
	2	D4072-1	AIRFRAME HINGE
	2	D4072-3	AIRFRAME HINGE BACKING PLATE
	4	D4072-5	BUSHING
	2	D4073-1	DOOR HINGE
	2	D4073-3	DOOR HINGE BACKING PLATE
	1	D4074-1	BRACKET
	1	D4074-3	CHANNEL
	1	D4074-5	BACKING PLATE
	1	D4074-7	STRIKER PLATE
	1	D4519-1	RELAY BRACKET
	1	D4632-1	STRIKER PLATE
	1	D4632-2	STRIKER PLATE
	1	D4761-1	SHIM BLOCK
8		D5039-3	MASTER LINK
4		D5040-1	CHAIN
4		D5041-1	SCUFF GUARD
	1	IN4007	DIODE
	4	AN507-1032R12	SCREW
	4	AN507-1032R15	SCREW
	1	M12883-41-19	RELAY BASE
	4	M39029/92-534	SOCKET CONTACT
	1	M83536/9-024M	RELAY
	8	MS21042L08	NUT (or MS21042-08)
	32	MS21042L3	NUT (or MS21042-3)
	1	MS21042L5	NUT (or MS21042-5)
	8	MS24694-S47J	SCREW
	8	MS27039-0807	SCREW
	8	MS27039-1-10	SCREW
	2	MS27039-1-14	SCREW
	8	MS27039-1-16	SCREW
	1	MS27039-1-17	SCREW
	18	NAS1149D0363J	WASHER (or AN960JD10)
	1	NAS1149D0663J	WASHER (or AN960JD616)
	12	NAS1149D0332J	WASHER (or AN960JD10L)
	8	NAS1149DN832J	WASHER (or AN960JD8)
	4	NAS1515H-5L	WASHER

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Date: 14.03.06

Aug. 14 \*123223\*

Page 1

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop ) \*NS2\*

**Cust Item ID:**

**\*g\***

**Customer:**

**\*g\***

**Reference:**

### Process Plan:

**Date:**

**Tooling:**

**Date:**

Run Start \*NR1\*

**QC:**

**Date:****SPC (Y/N):****Date:**

Stop \*NR2\*

**Insp.  
Stamp**

I

0.00

**\*100\***

D.C.

## Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D139-799-013  
CHG006

110

## Pick Kit

0.00

**\*110\***

### Packaging

## Memo

0.00

## Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

## Memo

0.00

### Quality Control